

#### UNITED STATES ENVIRONMENTAL PROTECTION AGENCY REGION 10

1200 Sixth Avenue, Suite 900 Seattle, WA 98101-3140

OFFICE OF COMPLIANCE AND ENFORCEMENT

OCT 23 2014

Mr. Brian Anderson
Program Manager
The Boeing Company
M/C 1W-12
P.O. Box 3707
Seattle, Washington 98124-2207

Re:

Risk-based Disposal Approval for the Duwamish Sediment Other Area and Southwest Bank Corrective Measure and Habitat Project Boeing Plant 2, 2014-2016 Sediments Work Elements, Construction Season 3, Seattle, Washington – First Modification TSCA ID No. WAD 00925 6819

Dear Mr. Anderson:

This letter constitutes approval under the authority of 40 Code of Federal Regulations (C.F.R.) § 761.61(c) for the cleanup, associated verification sampling and analysis, storage and disposal of certain polychlorinated biphenyl (PCB) remediation waste at The Boeing Company (Boeing) Plant 2 Facility in Seattle, Washington. More specifically, this approval authorizes Boeing, with respect to the requirements for cleanup and disposal of PCB remediation waste at 40 C.F.R. § 761.61(c), to clean up the balance of sediments and incidental debris from sediments in front of Plant 2 scheduled for Construction Season 3 (CS3), approximately 83,000 cubic yards, including certain sediments with asfound PCB concentrations ≥ 50 ppm, and to perform disposal, verification sampling, backfilling and post-backfilling monitoring following removal of contaminated material. This letter also documents EPA's evaluation of those project elements which will be conducted under requirements of 40 C.F.R. § 761.61 other than § 761.61(c). This approval and EPA's evaluation of the project under the Toxic Substance Control Act (TSCA) is wholly contingent upon EPA written approval of all phases and aspects of the project pursuant to the Resource Conservation and Recovery Act (RCRA) corrective action Administrative Order on Consent, EPA Docket No. 1092-01-22-3008(h) (Boeing Order, Reference 10¹).

This approval is a revision to the fifth approval in a series of related approvals that provide authorization for work under the Boeing Order subject to the requirements of TSCA. The first of these approvals was issued December 20, 2012 (Reference 2) based on Boeing's original application (Reference 1). The second was issued May 22, 2013 (Reference 4) based on Boeing's application for South Shoreline work elements (Reference 3). The third approval was issued December 17, 2013 for portions of work scheduled for the 2014-2016 construction season (Reference 6) based on Boeing's risk-based disposal approval application for CS2 and 3 (Reference 5). The fourth approval was issued August 29, 2014 (Reference 8) for a portion of the work originally scheduled for CS3, but that was carried out in advance

<sup>&</sup>lt;sup>1</sup> All references are documented in Enclosure 1.

of the start of in-water CS3 work using shore-based excavation equipment. This fourth approval was based on the design memorandum dated June 18, 2014 (Reference 7) that constituted a request for a change in the scope of CS3 work.

The fifth approval provided approval for the balance of work scheduled for the 2014-2016 construction seasons that will be conducted using barge-mounted mechanical dredging equipment. The principle basis for this approval was Boeing's risk-based disposal approval application for CS2 and 3 (Reference 7). The fifth approval did not, however, provide authorization for cleanup of sediments associated with the two early removal areas documented as having PCBs with as-found concentrations  $\geq$  50 ppm. On October 6, 2014, Boeing provided EPA with an amendment to the CS2 and 3 RBDA application (Reference 17) that replaces Section 3.1 in the original application. This amendment addresses cleanup and disposal of sediments in the two early removal areas for sediments with as-found PCB concentrations  $\geq$  50 ppm. This modification to the fifth approval is to address CS3 activities related to cleanup and disposal of the sediments in these two early removal areas. For clarity and convenience, EPA is incorporating the modifications by issuing this revised fifth approval that replaces, in its entirety, the original fifth approval dated September 24, 2014 (Reference 16).

This approval is issued to Boeing, the owner and operator of the Plant 2 Facility, who has overall responsibility for implementation of this authorized work. This project will involve transloading contaminated sediments from barges to rail cars or trucks, and off-site disposal at facilities other than those owned or operated by Boeing. This approval is not issued to any of the owners or operators of these off-site facilities. The approval does, however, include consideration of how PCB remediation waste subject to this approval will be transported and disposed of to ensure that work subject to this approval satisfies the standard of no unreasonable risk of injury to health or the environment at 40 C.F.R. § 761.61(c)(2).

This written decision for a risk-based method for cleanup, storage, and disposal of PCB remediation waste is based on Boeing's application for a risk-based disposal approval (RBDA) consisting of the documentation identified in Enclosure 1. All sections of the RBDA application, including those referenced in this approval, are incorporated by reference. In granting this approval, EPA finds that the proposed cleanup and verification of PCB remediation waste, subject to the conditions below, will not pose an unreasonable risk of injury to health or the environment. Boeing shall ensure that activities conducted pursuant to this approval are in full compliance with conditions of the approval. The terms and conditions of this approval are established pursuant to 40 C.F.R. § 761.61(c) and enforceable under the Toxic Substances Control Act (TSCA). Any actions which deviate from the terms and conditions of this approval may result in administrative, civil, or criminal enforcement in accordance with Sections 16 and 17 of TSCA, 15 U.S.C. §§ 2615 and 2616.

#### Conditions

- 1. Boeing is authorized to perform cleanup of PCB remediation waste, associated verification sampling, backfilling and post-backfilling monitoring as documented in Boeing's RBDA application (Reference 5), excluding Section 3.1 which was replaced by the technical memorandum dated October 6, 2014 (Reference 17), pursuant to the specific provisions of 40 C.F.R. § 761.61 documented in Enclosure 2 to this approval, and as approved by EPA under the Boeing Order (Reference 6) that are associated with the CS3 dredging work elements. Dredging and debris removal subject to this approval must be completed by March 30, 2015, with shipment for off-site disposal of PCB remediation waste subject to this approval to be complete 60 days following completion of excavation activities. Boeing may request an extension to these dates.
- 2. No later than 60 days following completion of work subject to this approval, or at such other time as agreed to by EPA, Boeing will provide EPA with a summary report of activities during CS3, issues or problems that were encountered, and any scheduled work that was not completed. This condition supersedes Condition 2 in the December 20, 2012 RBDA (Reference 2) with respect to reporting requirements applicable to the 2013/2014 and 2014/2015 construction seasons. As provided for in the 2014 Shoreline Sediments approval (Reference 8), a summary report for 2014 Shoreline Sediments and CS3 activities may be concurrently submitted with the report required by this condition.
- 3. This approval will remain in effect for the duration of the Boeing Order (Reference 10) with respect to work requirements subject to the requirements of 40 C.F.R. § 761.61 and § 761.79. Following completion of such work under the Boeing Order, including post-backfilling monitoring, Boeing may provide a written request to EPA to terminate this approval.
- 4. Boeing will ensure that all trucks or rail cars used to transport PCB remediation waste under this approval or as otherwise authorized pursuant to 40 C.F.R. § 761.61 will have adequate liners, or are otherwise sufficiently watertight, to prevent any incidental liquids or other materials from leaking from trucks or rail cars during transport.
- 5. Boeing will ensure that best management practices are used for gravity dewatering of dredged sediments within sediment barges as described in Reference 5 for purposes of minimizing the quantity of residual liquids remaining in sediments when transferred to the Transload Facility, consistent with project schedules, equipment limitations, and properties of the dredged sediments.
- 6. Boeing is authorized to add absorbents (e.g., cement kiln dust) to dredged sediments within the Transload Facility for purposes of absorbing residual free liquids remaining in dredged sediments. Sufficient absorbent material will be added and appropriately mixed to eliminate visible free liquids before removal from the vault. Boeing is not authorized to add absorbents to any other aqueous PCB remediation waste at the Transload Facility, such as truck/rail car wash water, storm water collected from areas outside of the containment vault which may have been in contact with contaminated sediments, or final decontamination water from the Transload Facility generated pursuant to Condition 7 of this Approval. All aqueous PCB remediation waste generated as part of this project at the Transload Facility other than residual free liquids in dredged sediments must be managed according to one of the following options:

- Collected on-site and shipped via Department of Transportation-compliant containers or tank trucks to an off-site Facility for decontamination as required and discharged pursuant to 40 C.F.R. § 761.79(b)(1)(ii) or (iii);
- Collected and decontaminated (pre-treated) on-site as required and discharged to the King
  County Publicly Owned Treatment Works. If this option is selected, Boeing must provide EPA
  with a current copy of King County's pretreatment permit that demonstrates the permit contains
  an enforceable limit for PCBs, prior to any discharge to the King County POTW;
- Collected on-site, decontaminated on-site and sampled as necessary to demonstrate compliance
  with the decontamination standard at 40 C.F.R. § 761.79(b)(1)(iii), and added to sediments for
  stabilization in the containment vault as "clean" water authorized for unrestricted use;
- Collected on-site, decontaminated on-site and sampled as necessary to demonstrate compliance
  with the decontamination standard at 40 C.F.R. § 761.79(b)(1)(iii), and shipped to the Columbia
  Ridge landfill for use as "clean" water for dust control as permitted by the Oregon Department of
  Environmental Quality.

Prior to the placement of any PCB remediation waste in the Transload Facility, Boeing will provide EPA with a current copy of the Solid Waste Facilities Permit for Storage and Treatment Piles as an update to the copy of Permit PR0034434 provided in Boeing's application for CS2.

Any sampling and analysis pursuant to this condition that is not otherwise subject to a written sampling and analysis plan approved by EPA under the Boeing Order must be conducted under a written sampling and analysis plan, and a project-specific quality assurance project plan that ensures data will be of acceptable quantity and quality for their intended decision-making uses. Boeing will make such plans available to EPA upon request.

Water generated from decontamination activities at the Transload Facility must be managed according to one of the options enumerated above. Any aqueous PCB Remediation Waste, which Boeing voluntarily elects to remove from the containment vault may be managed according to any of the above options.

Boeing is also authorized to add absorbents to sediments in the Sediment Processing Area (See Figure 1 in Reference 16). Sufficient absorbent material will be added and appropriately mixed to eliminate visible free liquids before removal from the vault.

7. All equipment and structures that have been in contact with liquid or non-liquid PCB remediation waste subject to this approval must be disposed of or decontaminated following completion of work under this approval. All disposable equipment or materials must be disposed of in a Facility permitted, licensed or registered by a State to manage municipal solid waste subject to 40 C.F.R. Part 258, or municipal non-hazardous waste subject to 40 C.F.R. §§ 257.5 through 257.30, as applicable. Non-disposable equipment and structures must be decontaminated using mechanical means or pressure washing to achieve a "clean debris surface" as defined in 40 C.F.R. § 268.45, Table 1, footnote 3. Water generated from decontamination activities may be managed in the dredge return water treatment system or according to either of the first two bulleted options in Condition 6.

Boeing will ensure that any decontamination conducted pursuant to this approval will be conducted in compliance with the requirements of 40 C.F.R. §§ 761.79(e)-(g).

- 8. Boeing is authorized to dispose of bulk PCB remediation waste, including debris, with as-found PCB concentrations < 50 ppm in a Facility permitted, licensed or registered by a State to manage municipal solid waste subject to 40 C.F.R. Part 258, or municipal non-hazardous waste subject to 40 C.F.R. §§ 257.5 through 257.30, as applicable.</p>
- Boeing is authorized to dispose of bulk PCB remediation waste, including debris, with as-found PCB concentrations ≥ 50 ppm in a hazardous waste landfill permitted by EPA under section 3004 of RCRA, or by a State authorized under section 3006 of RCRA, or a PCB disposal Facility approved under 40 C.F.R. Part 761.
- 10. Boeing shall document the surveyed elevation of a fixed reference point on each piezometer installed in the dredge water return system retention basin documented in Reference 11 to an accuracy of 0.3 cm (0.01 foot). Boeing shall perform monitoring of the retention basin piezometers documented no less frequently than weekly beginning with the start of dredging operations and ceasing once all dredge return water and accumulated solids have been removed from the basin at the end of Construction Season 3. All measurements shall be recorded relative to the fixed reference point on each piezometer. Boeing shall concurrently monitor the elevation of the free liquid surface in the basin, referenced to the same datum as the fixed reference points on the various piezometers, and for piezometers 1, 2, 7 and 8 documented in Figure 2 in Reference 11, the level of any ponding water external to the retention basin in the vicinity of each piezometer, with respect to the fixed reference point of the corresponding piezometer. Boeing shall provide notice to the EPA project manager according to Condition 17 if any of the following conditions are met:
  - For Piezometers 1, 2, 7 and 8, report any positive differential water level greater than one inch (1.0") between the piezometer and any water ponding external to the retention basin OR any ponding water external to the retention basin following pumping of accumulated water that is not explained by precipitation and that is above the minimum pumping level.
  - For Piezometers 3, 4, 5 and 6, report any water level above the minimum detectable level for the instruments used.
- 11. Boeing will ensure that a copy of this approval is provided to members of its field engineering team (AMEC Environment and Infrastructure, Inc. and its subconsultants, Dalton, Olmsted and Fuglevand and its subcontractors, Envirocon, Inc. and its subcontractors, Waste Management, Inc.) (Field Team) responsible for conducting work subject to requirements of the approval. Boeing will ensure that any contracts it issues to members of the Field Team and any associated contract directions are consistent with the requirements of this approval. Boeing is responsible for ensuring compliance with this TSCA Risk Based Disposal Approval and all applicable requirements of 40 C.F.R. Part 761.
- 12. Boeing will ensure that all field work associated with this project conducted by Boeing or its Field Team is conducted under written site-specific health and safety plans. Boeing will ensure that these plans document appropriate training and personal protective equipment required for all personnel that may be exposed to PCBs during work associated with this project. Boeing will make available copies of such plans to EPA upon request.
- 13. Nothing in this approval relieves Boeing of any obligation to comply with the Boeing Order, any other EPA or Ecology administrative action, or any statutory requirements, or rules or regulations applicable to the activities subject to this approval.

- 14. Within seven (7) days following the effective date of this approval, Boeing will provide EPA with written or e-mail notice of its project manager responsible for overall implementation of work subject to this approval. The initial EPA TSCA project manager is identified in Condition 17. The respective project managers will be responsible for timely and routine communication regarding implementation of this approval, including notification pursuant to Condition 15. For matters otherwise reportable to the EPA RCRA project manager under the Boeing Order, concurrent notification via e-mail is acceptable and encouraged.
- 15. If at any time before, during, or after conduct of activities subject to this approval, Boeing possesses or is otherwise made aware of any data or information (including but not limited to site conditions that differ from those presented in the application) that activities approved herein may pose an unreasonable risk of injury to health or the environment, Boeing must report such data or information via facsimile or e-mail to EPA within 5 working days at the project manager level, and in writing to the Regional Administrator within 30 calendar days of first possessing or becoming aware of such data or information. At his or her sole discretion, the EPA project manager may waive the written reporting requirement for those issues that are determined to be minor, or can be timely resolved without modification of this Approval. Boeing shall also report in the same manner, new or different information related to a condition or any element of the approved activities if the information is relevant to this approval. EPA may direct Boeing to take such actions it finds necessary to ensure the approved storage activities do not pose an unreasonable risk of injury to health or the environment. Boeing shall follow such direction until written approval is obtained from the EPA that finds the condition(s) requiring such direction no longer poses an unreasonable risk of injury to health or the environment.
- 16. EPA reserves the right to modify or revoke this approval based on information provided pursuant to Condition 15, or any other information available to EPA that provides a basis to conclude that activities covered by this approval pose an unreasonable risk of injury to health or the environment. Boeing may request modification of this approval by providing a written request to EPA. If the EPA agrees with a request for modification, the EPA will provide written approval to Boeing. Prior to obtaining written approval of a modification request, Boeing shall comply with the existing approval conditions.

## 17. Submissions required by this approval shall be provided to EPA as follows:

Mr. Edward J. Kowalski, Director
Office of Compliance and Enforcement
EPA Region 10
1200 Sixth Avenue, Suite 900, MS OCE-184
Seattle, Washington 98101
E-mail: kowalski.edward@epa.gov

Facsimile: (206) 553-4743

#### With copies to the EPA Project Manager:

Mr. Dave Bartus
Office of Air, Waste and Toxics
EPA Region 10
1200 Sixth Avenue, Suite 900, MS AWT-122
Seattle, Washington 98101
E-mail: bartus.dave@epa.gov
Facsimile: (206) 553-8509

Should you have any questions or comments, please contact Dave Bartus at (206) 553-2804, or bartus.dave@epa.gov.

Sincerely,

Edward J. Kowalski

Hellight Jaddu for

Director

#### Enclosures

- 1. References
- 2. Statement of Basis

cc: Will Ernst, The Boeing Company
Hideo Fujita, Ecology Northwest Regional Office
Jim Sifford, King County Industrial Waste Program
Peggy Rice, King County Industrial Waste Program
Heather Trim, People for Puget Sound
Glen St. Amant, Muckleshoot Tribe
John Wakeman, U.S. Army Corps of Engineers
Olivia Romano, U.S. Army Corps of Engineers

## Enclosure 1 References

- Cover letter and Work Plan, "TSCA Risk-Based Disposal Application, Duwamish Sediment Other Area and Southwest Bank Corrective Measure and Habitat Project, Boeing Plant 2, Seattle/Tukwila, WA" dated November 16, 2012.
- Letter, "Risk-based Disposal Approval for the Duwamish Sediment Other Areas and Southwest Bank Corrective Measure and Habitat Project, Boeing Plant 2, Seattle, Washington, TSCA ID No. WAD 00925 6819," from Edward J. Kowalski, EPA to Michael L. Verhaar, The Boeing Company, dated December 20, 2012.
- Cover letter and Work Plan, "TSCA Risk-Based disposal Approval Application, South Shoreline Work Elements, Duwamish Sediment Other Area and Southwest Bank Corrective Measure and Habitat Project, Boeing Plant 2, Boeing Plant 2, Seattle/Tukwila, Washington, April 2013.
- Letter, "Risk-based Disposal Approval for the Duwamish Sediment Other Area and Southwest Bank Corrective Measure and Habitat Project, Boeing Plant 2, South Shoreline Work Elements, Seattle, Washington, TSCA ID No. WAD 00925 6819," from Edward J. Kowalski, EPA to Michael L. Verhaar, The Boeing Company, dated May 22, 2013.
- Cover letter and Work Plan, "TSCA Risk-Based Disposal Approval Application, Duwamish Sediment Other Area and Southwest Bank Corrective Measure and Habitat Project, Dredging Work Elements (2014-2016), Boeing Plant 2, Seattle/Tukwila, Washington," dated November, 2013.
- Letter, "Risk-based Disposal for the Duwamish Sediment Other Area and Southwest Bank Corrective Measure and Habitat Project Boeing Plant 2, 2014-2016 Sediments Work Elements, Seattle, Washington, TSCA ID No. WAD 00925 6819," from Edward J. Kowalski, EPA Region 10, to Brian Anderson, The Boeing Company, dated December 17, 2013.
- Memorandum, "SW Bank Area Shoreline and Nearshore Excavation and Reconstruction, Boeing Plant 2, Seattle, WA," Dalton, Olmstead Fuglevand to Melissa Blankenship, Dave Bartus, and Erika Hoffman, EPA and Laura Inouye, Washington State Department of Ecology, dated June 18, 2014.
- Letter, "Risk-based Disposal Approval for the Duwamish Sediment Other Area (DSOA) and Southwest Bank Corrective Measure and Habitat Project, Boeing Plant 2, 2014 Southwest Bank Excavation, Sediment Removal, and Shoreline Reconstruction, TSCA ID No. WAD 00925 6819," Edward J. Kowalski, EPA to Brian Anderson, The Boeing Company, dated August 29, 2014.
- E-mail, "PCB Data Update," from Patrick Hsieh, AMEC, to Dave Bartus, EPA, with attachment, dated December 10, 2013.
- Resource Conservation and Recovery Act (RCRA) Administrative Order on Consent, EPA Docket No. 1092-01-22-3008(h).
- Memorandum, "Proposed Modifications to the Dredge Water Treatment System, Boeing Plant 2, Seattle, Washington," AMEC Environment and Infrastructure, dated October 25, 2013.
- 12. Final Decision and Response to Comments for Boeing Plant 2 Sediments, Duwamish Sediment Other Area and Southwest Bank, Boeing Plant 2, Seattle/Tukwila, Washington, transmitted from U.S. EPA Region 10 to Mr. William Ernst and Mr. Michael Gleason, Resource Conservation and Recovery Act (RCRA) Docket No. 1092-01-22-3008(h) EPA ID No. WAD 00925 6819.
- 13. Work Plan, "Final Design Report, Duwamish Sediment Other Area and Southwest Bank Corrective Measure and Habitat Project, Boeing Plant 2, Seattle/Tukwila, Washington," AMEC Environmental & Infrastructure, Inc., Dalton, Olmstead & Fuglevand, & Floyd|Snider, November, 2012.

## Enclosure 2 Statement of Basis

## Introduction

Boeing Plant 2 is located at 7755 East Marginal Way South in Seattle, Washington, with portions of the Facility extending into Tukwila, Washington. The 107 acre site is bounded by the Duwamish Waterway to the west; Webster Street, Slip 4, and property owned by Crowley Marine Corporation to the north¹ (excluding public streets and ways); the AIRGAS NOR PAC plant and East Marginal Way South to the east; and the Jorgensen Forge Company (Jorgensen Forge) to the south.

Beginning in 1936, The Boeing Company (Boeing) has manufactured airplane parts at Plant 2. Manufacturing activities have ceased at the Plant 2 Facility, and a number of buildings have been removed. The Plant 2 Facility, owned and operated by Boeing, is being cleaned up pursuant to the Administrative Order on Consent (Boeing Order, Reference 6) issued to Boeing in 1994 by the U.S. Environmental Protection Agency (EPA) under authority of RCRA Section 3008(h), as amended (42 U.S.C. 6928(h)). Certain aspects of the Plant 2 cleanup relating to polychlorinated biphenyls (PCBs) are also subject to the requirements of the Toxic Substance Control Act (TSCA), 15 U.S.C. §2601 et seq. (1976) and implementing regulations at 40 Code of Federal Regulations (C.F.R.) Part 761.

Soils, sediments, debris and structures in the waterway in front of (to the west of) Plant 2, and the adjacent shoreline have been documented to be contaminated with polychlorinated biphenyls (PCBs), as well as other constituents of concern. Under the Boeing Order, Boeing has been and will be conducting corrective measures to remove approximately 260,000 cubic yards (cy) of sediments, soils, debris, and structures from the waterway in front of Plant 2 and the adjacent Plant 2 shoreline. The materials are contaminated with PCBs and other constituents of concern. The Corrective Measures footprint is designed to remove soil, sediments, debris and structures containing PCBs at concentrations greater than 0.130 milligrams per kilogram (mg/kg) or parts per million (ppm). Two localized areas offshore of the SW Bank contain PCBs at concentrations greater than 50 ppm; they represent a total of approximately 300<sup>2</sup> cy (or less than 0.1 percent of the total) of soil/sediment. The remaining volume of soil/sediment contains PCBs at concentrations less than 50 ppm, with an average concentration of less than 1 ppm.

This approval is a modification to the fifth in a series of related approvals that provide authorization for work under the Boeing Order subject to the requirements of TSCA. The first of these approvals was issued December 20, 2012 (Reference 2) based on Boeing's original application (Reference 1). The second issued May 22, 2013 (Reference 4) based on Boeing's application for South Shoreline work elements (Reference 3). The third approval was issued December 17, 2013 for portions of work scheduled for the 2014-2016 construction season (Reference 6) based on Boeing's risk-based disposal approval application for CS2 and 3 (Reference 5). The fourth approval was issued August 29, 2014 (Reference 8) for a portion of the work originally scheduled for CS3, but that was carried out in advance of the start of in-water CS3 work using shore-based excavation equipment. This fourth approval was

<sup>&</sup>lt;sup>1</sup> The referenced property was owned by Crowley Marine Corporation as of the date of the original risk-based disposal approval (Reference 2). The property was sold to DeNovo Seattle Inc. LLC in April 2014. See <a href="https://fortress.wa.gov/ecy/gsp/Sitepage.aspx?csid=2520">https://fortress.wa.gov/ecy/gsp/Sitepage.aspx?csid=2520</a>.

<sup>&</sup>lt;sup>2</sup> The volume estimates provided by Boeing in their RBDA application materials cited a value of 260 cubic yards for the two early removal areas. Boeing has updated these figures based on supplemental characterization sampling data provided to the EPA in May, 2014 (Reference 18). These additional data were used to define the revised areal extent of dredging proposed for the two early removal areas documented in Reference 17. The final dredging volume estimate is based on a 25 ppm contour line reflecting the original and supplemental data, and a 2.5 foot excavation depth below the mud line. This proposed depth of excavation is fully consistent with all existing characterization data for purposes of defining the extent of PCB remediation with as-found concentration of ≥ 50 ppm.

based on the design memorandum dated June 18, 2014 (Reference 7) that constituted a request for a change in the scope of CS3 work.

The fifth approval provided approval for the balance of work scheduled for the 2014-2016 construction seasons that will be conducted using barge-mounted mechanical dredging equipment. The principle basis for this approval was Boeing's risk-based disposal approval application for CS2 and 3 (Reference 5). The fifth approval did not, however, provide authorization for cleanup of sediments associated with the two early removal areas documented as having PCBs with as-found concentrations  $\geq$  50 ppm. On October 6, 2014, Boeing provided the EPA with an amendment to the CS2 and 3 RBDA application (Reference 17) to replace Section 3.1 in the original application, which addresses cleanup and disposal of sediments in the two early removal areas. This modification to the fifth approval for CS3 activities related to cleanup and disposal of the sediments containing PCBs at as-found concentrations  $\geq$  50 ppm in the two early removal areas. For clarity and convenience, the EPA is incorporating the modifications by issuing this revised fifth approval that replaces the original fifth approval dated September 24, 2014 (Reference 16).

# EPA's Evaluation of Boeings Risk-Based Disposal Approval Application

In evaluating Boeing's request for a risk-based disposal approval, the EPA has considered the following issues:

- Relationship among project approvals
- · Scope of the requested approval
- Specific elements of the cleanup project

# Relationship between RCRA, Rivers and Harbors Act/ Federal Water Pollution Control Act (Clean Water Act), and TSCA requirements and project approvals

The soil and sediment cleanup associated with this project is subject to multiple authorities and permits<sup>3</sup>. Those that most directly relate to the requirements applicable to cleanup of PCB remediation waste as part of this project include the Resource Conservation and Recovery Act (RCRA), the Rivers and Harbors/Clean Water Act, and the Toxic Substances Control Act (TSCA) and the permits or approvals associated with each.

A brief summary of each of these key sets of requirements is presented in the following paragraphs, along with a discussion of how each relates to the EPA's basis for establishing the requirements of this risk-based disposal approval.

## Summary of RCRA Requirements

As noted in the Introduction section, all aspects of cleanup at the Boeing Plant 2 Facility are being managed as corrective action under RCRA through the Boeing Order. Through this authority, the EPA has performed site characterization as necessary to document the nature and extent of contamination in the project area, selected the final remedy and established sediment cleanup standards (Reference 8), and has approved the work plan for the various elements of the final remedy (References 9 and 10),

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<sup>&</sup>lt;sup>3</sup> An enumeration of the various permits and approvals applicable to this project is presented in Table 1 of the Final Design Report (Reference 4).

including post-cleanup monitoring. Corrective action under the Boeing Order addresses any hazardous waste as defined in Section 1004(5) of RCRA, which include PCBs.

## Summary of Rivers and Harbors/Clean Water Act Requirements

The Rivers and Harbors Act of 1899 (33 C.F.R. §§ 321-329) gives the United States Army Corps of Engineers (USACE) regulatory authority over construction activities in all navigable waters of the United States. Section 10 of the act is intended to protect these waters for purposes of navigation and general public benefit. This regulation is administered through the Section 10 Permit application process. Section 404 of the Clean Water Act (33 U.S.C. § 1344) prescribes procedures to be followed before dredged or fill materials can be discharged into national water resources (including wetlands) and, as such, provides regulatory guidelines and permit requirements for dredging and filling activities. Administration of the requirements of Section 404 is vested in the USACE and is handled in conjunction with the Section 10 Permit process.

When both a Section 10 Permit and a Section 404 (of the Clean Water Act) Permit are required, as is the case for the Project, they are typically considered and administered together by the USACE as a Section 10/404 Permit (Reference 11). Excavated materials within the Project area regardless of construction sequencing (either dredged from barges in the Waterway or excavated with equipment from the shoreline) will be governed by the requirements of the Section 10/404 permit and will be managed as "dredged material" per the provisions of the Section 10/404 permit.

The EPA notes that the scope of the USACE Section 10/404 permit only applies to dredging and filling activities within, or activities that have discharges to waters of the United States. Waters of the United States includes navigable waters, non-navigable waters, and wetlands. The USACE permit does not extend to off-site disposal of contaminated sediments, soils, structures or debris where disposal is not in waters of the U.S. or there are no discharges to waters of the United States. Therefore, off-site disposal of contaminated soils, sediments, structures or debris which are dredged or excavated under the USACE 10/404 permit will be disposed of under TSCA requirements as established in this risk-based disposal approval.

Boeing has included language in Section 1.3.1 of the "Final Design Report Duwamish Sediment Other Area and Southwest Bank Corrective Measure and Habitat Project, Boeing Plant 2, Seattle/Tukwila, Washington" (Reference 9) stating that:

"The dredging, excavation, transportation, and management of PCB remediation waste with concentrations of PCBs less than 50 ppm will be performed in accordance with a permit issued by the USACE (Section 10/404), thus meeting the requirements in 40 CFR 761.61(b)(3) under the performance based exemption."

EPA agrees with this statement to the extent that project activities are in fact covered by the USACE Section 10/404 permit, and are therefore authorized under TSCA pursuant to 40 C.F.R. § 761.61(b)(3). Activities covered by the USACE Section 10/404 permit include all in-water dredging and barge transportation of sediments and debris containing < 50 ppm total PCBs, excavation of shoreline sediments, soils, structures and debris, and on-site stockpiling of these materials containing <50 ppm total PCBs, and treatment of return flow water from dredged sediments and shoreline sediments containing <50 ppm total PCBs. These activities do not, however, include any subsequent management (storage, processing for disposal, or transportation) or final off-site disposal of <50 ppm sediments,

soils, structures and debris, or any activities related to cleanup, processing for disposal, transportation or off-site disposal of sediments containing > 50 ppm total PCBs. These activities subsequent to those covered by the USACE Section 10/404 permit are subject to requirements of this approval, not the selfimplementing authorization of 40 C.F.R. § 761.61(b)(3). A further discussion of the requirements of 40 C.F.R. § 761.61(b)(3) is provided in the "Summary of TSCA requirements" in the following section.

#### Summary of TSCA requirements

As discussed in the section "Scope of the Requested Approval," soils, sediments, structures and debris within the project area are generally considered to meet the definition of PCB remediation waste, and are subject to the requirements for cleanup and disposal of PCB remediation waste at 40 C.F.R. § 761.61<sup>4</sup>. Under 40 C.F.R. § 761.61 rules, spills or releases of PCBs may be cleaned up using the selfimplementing procedures of 40 C.F.R. § 761.61(a), PCB remediation waste may be disposed of (or in some cases, managed) under the performance-based standards of 40 C.F.R. § 761.61(b), or the sampling, cleanup, storage and disposal of PCB remediation waste may be conducted under a risk-based disposal approval issued by the EPA pursuant to 40 C.F.R. § 761.61(c). According to 40 C.F.R. § 761.61(a)(1)(i)(A), the self-implementing procedures of 40 C.F.R. 761.61(a) may not applied to cleanup of PCBs in sediments<sup>5</sup> in marine and freshwater ecosystems<sup>6</sup>. In some instances, decontamination of PCB remediation waste may be accomplished according to decontamination standards and authorization at 40 C.F.R. § 761.79.

Boeing is requesting that EPA provide a written risk-based determination approval to document that the overall action will also meet TSCA requirements, including processing for disposal and disposal requirements. As further explained in the following section, EPA is evaluating the risks of PCBs on a cradle-to-grave approach, including transloading and transportation, and final land disposal, as part of its evaluation of whether or not the proposed work satisfies the TSCA standard of no unreasonable risk of injury to health or the environment. The EPA is basing this evaluation on application of a combination of performance-based requirements pursuant to 40 C.F.R. § 761.61(b)(3), and on an application of the risk-based disposal approval authority of 40 C.F.R. § 761.61(c).

<sup>5</sup> While the cited prohibition is specific to cleanup of sediments contaminated with PCBs, the EPA interprets this prohibition to extend to soils, structures and debris within this project area, since they are essentially co-located with sediments and pose essentially the same health and environmental risks as do contaminated sediments.

<sup>&</sup>lt;sup>4</sup> One exception is soils associated with the North Shoreline area adjacent to Slip 4 and Building 2-122. See the discussion of these soils in the section of this approval entitled "Scope of the requested approval" in the Statement of Basis accompanying the original risk-based disposal approval (Reference 2).

<sup>&</sup>lt;sup>6</sup> EPA notes that Boeing requested, and EPA approved, of a self-implementing cleanup specific to removal and disposal of concrete debris associated with the slab overhang of the 2-40s buildings (See References 12 and 13). This exercise of the self-implementing cleanup authority of 40 C.F.R. 761.61(a) is not in conflict with the general exclusion of sediments in marine and fresh water from the appropriate scope of self-implementing cleanups.

#### Scope of the requested approval

Under TSCA, sediments within the project scope that have been impacted by PCBs satisfy the definition of "PCB Remediation Waste" at 40 C.F.R. § 761.3. This definition includes the following elements:

- Materials disposed of prior to April 18, 1978 that are currently at concentrations ≥ 50 ppm PCBs, regardless of the concentration;
- Materials which are currently at any volume or concentration where the original source was ≥ 500 ppm PCBs beginning on April 18, 1978, or ≥ 50 ppm PCBs beginning on July 2, 1979; and
- Materials which are currently at any concentration if the PCBs are spilled or released from a source not authorized for use under [40 C.F.R Part 761].

The TSCA regulations include a provision at 40 C.F.R. 761.50(b)(3)(iii) that states:

"The owner or operator of a site containing PCB remediation waste has the burden of proving the date that the waste was placed in a land disposal Facility, spilled, or otherwise released into the environment, and the concentration of the original spill."

Boeing's RBDA application does not provide documentation of either the source concentration or the date(s) of spills or releases that have impacted the DSOA project area. In these circumstances, conservatively assumes that all media/materials affected by a spill or release meet the definition of PCB remediation waste, and must be cleaned up and disposed of according to the requirements of 40 C.F.R. § 761.61. On this basis, the EPA considers all sediment, soils and debris subject to cleanup under the Boeing Order to meet the definition of PCB remediation waste, and subject to requirements of this approval with the exception of soils associated with the North Shoreline area adjacent to Slip 4 and Building 2-122. See the discussion of this exception in the Statement of Basis accompanying the original risk-based disposal approval (Reference 2).

The document "Final Construction Statement of Work" (Reference 10) indicates that the overall project will be conducted over the course of three construction seasons, the first of which began in January, 2013. Figures C-12 through C-14 in Appendix A of Reference 10 document specific elements of the project that will be completed in each of the three construction seasons. Given the complex nature of this project, it is likely that revisions to the work scheduled for the second and third construction seasons may occur. Also, the EPA has requested clarification of several details related to management of sediments, debris and structures containing PCBs at concentrations ≥ 50 ppm documented in Section

<sup>7</sup> Work initially anticipated to be conducted during the third construction season is now considered to be divided between Construction Season 2 (CS2) and Construction Season 3 (CS3).

<sup>&</sup>lt;sup>8</sup> This approval, and the EPA's evaluation of the project, encompasses all sediments, soils, structures and debris subject to cleanup under the Boeing Order. The characterization of the nature and extent of PCBs within the project area provided by Boeing as part of the RBDA application indicates that the only areas with total PCBs at as-found concentrations ≥ 50 ppm are within sediments, not soils. For this reason, the EPA's consideration of cleanup of PCBs with as-found concentrations ≥ 50 ppm is documented here as applying to sediments, structures and debris, but not soils. Cleanup of soils within the overall project scope were addressed in the second RBDA, Reference 4, and are not further discussed in this approval for work during CS2 or CS3.

The EPA notes that Boeing's RBDA application does not explicitly document any expectation of structures or debris being associated with sediments containing total PCBs at concentrations  $\geq 50$  ppm. Since either debris or structures could be encountered, however, during cleanup of sediments containing total PCBs at concentrations  $\geq 50$  ppm, the EPA is including both structures and debris in its consideration and approval of cleanup and disposal of sediments containing total PCBs at concentrations  $\geq 50$  ppm.

3.0 of the Boeing's original RBDA application (Reference 1). This work was originally expected to occur during the second construction season, but is now scheduled for work during CS3, based on the amendment to the original CS2/CS3 application provided in Reference 17.

This revised approach to cleanup and disposal of sediments within the two early removal areas is based on traditional mechanical dredging of the two early removal areas into a watertight sediment barge, followed by hydraulic transfer of the dredged sediments to the on-shore dredge water return system. For purposes of managing the sediments associated with the two early removal areas, the dredge return water settling basin will be slightly modified by the installation of two weirs in the initial flow path to allow substantial separation of sediments upstream of the two weirs. Sediments separated following hydraulic transfer on-shore will be stabilized in the sediment processing area as necessary to meet a no visible free liquid standard, followed by off-site disposal in a hazardous waste or chemical waste landfill. The EPA is neither approving nor disapproving of the approach Boeing originally proposed in the CS2/CS3 RBDA application (Reference 6) because Boeing has replaced sections in the original application addressing the two early removal areas with its October 6, 2014 submission (Reference 17).

Project activities subject to the requirements of 40 C.F.R. § 761.61 can be generally divided into the following categories:

- Characterization for purposes of defining the nature and extent of contamination;
- · Developing, assessing, and selecting among remedial alternatives;
- Dredging and excavation of contaminated sediments, soils, structures, and debris contaminated with PCBs at concentrations < 50 ppm, including dewatering;
- Dredging and excavation of contaminated sediments, structures and debris contaminated with PCBs at concentrations ≥ 50 ppm, including dewatering;
- Conducting sampling to verify completion of excavation/dredging activities, and to perform environmental monitoring during cleanup activities;
- · Backfilling and post-backfilling monitoring;
- Treatment and discharge of return water from < 50 ppm sediments, soils, structures and debris;</li>
- Treatment and discharge of return water from  $\geq$  50 ppm sediments, structures and debris;
- Transloading activities, including absorption/stabilization of residual liquids for sediments, soils, structures and debris contaminated with PCBs <50 ppm;</li>
- Final disposal of soils, sediments, structures and debris contaminated with PCBs at concentrations < 50 ppm, including use of sediments as alternate daily cover<sup>9</sup>;
- Final disposal of sediments, structures and debris contaminated with PCBs at concentrations ≥ 50 ppm;
- Decontamination of structures and equipment in contact with PCB remediation waste during cleanup activities.

The following section provides an overview of which of the key regulatory authorities/permits that apply to each of the above categories, the specific TSCA regulatory authority that authorizes work within each category, and for work subject to this risk-based disposal approval, the principle source of requirements used by the EPA to establish specific requirements under the risk-based disposal approval. In presenting

<sup>&</sup>lt;sup>9</sup> Use of structures or debris generated as part of cleanup evaluated under this approval would not be suitable for alternate daily cover. Therefore, the EPA is explicitly excluding structures and debris from the materials conditionally authorized for disposal as alternate daily cover by this approval.

this overview, the EPA notes that all regulatory requirements identified in the table are in addition to requirements of the Boeing Order.

## Specific elements of the cleanup project

## Characterization for purposes of defining the nature and extent of contamination

Characterization of the nature and extent of PCB contamination for purposes of evaluating, selecting, and verifying completion of the sediment and soils remedy has been completed as part of the RCRA corrective action process under the Boeing Order. The EPA accepts the results of this work as meeting the no unreasonable risk standard for cleanup of PCB remediation waste under 40 C.F.R. § 761.61(c).

## Developing, assessing, and selecting among remedial alternatives

The development and assessment of remedial alternatives, and selection of the final corrective action remedy, has been completed as part of the RCRA corrective action process under the Boeing Order. The final remedy selection was documented in Reference 8. The EPA accepts the results of this work as meeting the no unreasonable risk standard for cleanup of PCB remediation waste under 40 C.F.R. § 761.61(c).

<u>Dredging and excavation of contaminated sediments and debris contaminated with PCBs at concentrations < 50 ppm, including dewatering</u>

## 40 C.F.R. § 761.61(b)(3) provides that:

"Any person may manage or dispose of material containing < 50 ppm PCBs that has been dredged or excavated from waters of the United States:

(i) In accordance with a permit that has been issued under section 404 of the Clean Water Act, or the equivalent of such a permit as provided for in regulations of the U.S. Army Corps of Engineers at 33 CFR Part 320."

Since requirements for dredging of sediments, and excavation of soils, containing PCBs with total PCBs < 50 ppm are included in the USACE Section 10/404 permit issued for this project (Reference 8), these same dredging and excavation activities also are authorized under TSCA pursuant to 40 C.F.R. § 761.61(b)(3). This approach to identifying appropriate TSCA authorization for these project elements is consistent with language in Boeing's RBDA application, Reference 2. The EPA notes that requirements for these project elements, as well as all project elements, are also included under the Boeing Order

# <u>Dredging and excavation of contaminated sediments and debris contaminated with PCBs at concentrations > 50 ppm, including dewatering</u>

Although dredging and excavation of contaminated sediments, structures and debris with total PCBs at concentrations ≥ 50 ppm are subject to the USACE 10/404 permit (Reference 11), such activities are not within the scope of the performance-based authorization at 40 C.F.R. § 761.61(b)(3). Boeing has proposed a revision to how project areas containing PCBs ≥ 50 ppm will be cleaned up and disposed of in Section 3.1 of the RBDA application for CS 2 (Reference 5). On October 6, 2014, Boeing provided EPA with an amendment to the CS2 and 3 RBDA application (Reference 17) that replaces Section 3.1 in the original CS2 and CS3 application. This amendment addresses cleanup and disposal of sediments in

the two early removal areas for sediments with as-found PCB concentrations ≥ 50 ppm. This revised approach is consistent with requirements of the Boeing Order, and the EPA accepts the proposed method of dredging and excavation as meeting the no unreasonable risk standard for cleanup of PCB remediation waste under 40 C.F.R. § 761.61(c).

Conducting sampling to verify completion of excavation/dredging activities, and to perform environmental monitoring during cleanup activities

The development and assessment of remedial alternatives, and selection of the final corrective action remedy, has been completed as part of the RCRA corrective action process under the Boeing Order. The final remedy selection was documented in Reference 8. The EPA accepts the results of this work as meeting the no unreasonable risk standard for cleanup of PCB remediation waste under 40 C.F.R. § 761.61(c).

## Backfilling and post-backfilling monitoring

The development and assessment of remedial alternatives, and selection of the final corrective action remedy, has been completed as part of the RCRA corrective action process under the Boeing Order. The final remedy selection was documented in Reference 8. The EPA accepts the results of this work as meeting the no unreasonable risk standard for cleanup of PCB remediation waste under 40 C.F.R. § 761.61(c).

#### Treatment and discharge of return water from < 50 ppm sediments and debris

The definition of PCB remediation waste at 40 C.F.R. § 761.3 addresses the regulatory classification of water associated with dredged sediments. More specifically, the definition of PCB remediation waste includes, but is not limited to:

Environmental media containing PCBs, such as soil and gravel; dredged materials, such as sediments, settled sediment fines, and aqueous decantate from sediment.

Therefore, all water separated from dredged sediments subject to this approval is considered PCB remediation waste and is subject to either the applicable decontamination standards of 40 C.F.R. § 761.79, or the disposal requirements of 40 C.F.R. § 761.60(a) (See 40 C.F.R. § 761.61(b)(1)). However, EPA has provided special consideration for management of "materials" subject to a permit issued under the Clean Water Act Section 404, such as the USACE 10/404 permit. The EPA considers the treatment and discharge to the Lower Duwamish Waterway of return water from < 50 ppm soils and sediments to be "management" in the context of the provisions of 40 C.F.R. § 761.61(b)(3), cited above. Since requirements for the treatment and subsequent discharge of return water associated with <50 ppm sediments are included in the USACE Section 10/404 permit, they also are authorized under TSCA pursuant to 40 C.F.R. § 761.61(b)(3).

Based on experience gained from work conducted under the first two construction seasons pursuant to References 2 and 4, Boeing has made significant revisions to the return water treatment system to ensure adequate treatment capacity remains available while still meeting requirements of the USACE Section 10/404 permit. The specific issues that have been addressed and the changes made to the return water treatment system are documented in Reference 7. Of particular interest to the EPA is the addition of a large settling basin to replace eight (8) 20,000-gallon tanks used during Construction Season 1 (CS1).

The settling basin will provide increased storage and surge capacity, as well as increased liquid retention time. This latter factor in turn will result in additional settlement of suspended solids. The EPA is supportive of these changes; however, the EPA recognizes that storage and treatment of aqueous PCB remediation waste in what amounts to a surface impoundment may pose particular risks of spills or releases that are more significant than corresponding risks from storage and treatment in tanks.

In evaluating these risks with respect to the specific wastes to be managed and the design of the settling basin, the EPA considered the following issues:

 The capacity of the retention basin and the likely concentration of PCBs in the dredge return water to be managed in it;

Although the capacity of the retention basin is quite large (2,000,000 gallons, with an operational capacity of 800,000 gallons), the expected concentration of PCBs, at least on an average basis, is expected to be quite low. Further, the solids expected to be accumulated in the retention basin are not expected to be materially different than soils previously stored in the area where the retention basin is constructed. On the balance, the size and the increased performance of the overall dredge return water treatment system afforded by the new retention basin, and the expected low concentration of PCBs in the return water and associated solids to be managed supports the EPA's conclusion that the size and capacity of the retention basin is justified.

· The engineering design of the retention basin;

The retention basin was constructed in place of a former soil stockpile area, which was equipped with a single 20-mil polyvinyl chloride (PVC) liner underlain by an 8 oz. geotextile. On top of the liner, an aggregate and an asphalt layer provide mechanical protection to the liner, and allow use of construction equipment to remove accumulated solids. While the EPA generally prefers double liners of more robust material than 20-mil PVC and with a leak detection system between the two liners, the existing design is adequate for management of low-concentration PCB remediation waste<sup>10</sup> over a limited (1-2 year) period.

· Monitoring the operation of the retention basin;

To provide at least a basic means of detecting any significant failure of the single liner or the overall engineered structure, the EPA requested and Boeing agreed to install 4-8 piezometers around the perimeter of the retention basin. While this system is not equivalent to the leak detection system typically required for double-lined surface impoundments, it should provide an early indication of any significant leak or failure of the system that would warrant taking the retention basin out of service for repairs. The EPA has included a condition specifying

<sup>&</sup>lt;sup>10</sup> To support the thesis that PCB remediation waste expected to be managed during CS2 activities, Boeing provided with data from the dredge water return system from the first construction season. See Reference 15. These data document the aggregate concentration (liquids plus suspended solids) in liquids following treatment in the Tri-Flow unit (See Figure 1 in Reference 7) of less than 3 parts per billion (ppb). While this single data point from the first construction season is not necessarily fully representative of liquids to be placed in the retention basin during CS2 activities, the data point is adequate to establish a reasonable order-of-magnitude estimate of the contents of the retention basin during CS2. The EPA notes that the concentration of PCBs in crushed concrete underlying the retention basin from demolition of the former Plant 2 buildings is on the order of 10 parts per million, far higher than the liquids being managed in the retention basin.

requirements applicable to monitoring, recordkeeping and reporting associated with these piezometers. See the Discussion of Conditions section below for details.

Decommissioning and closure of the retention basin.

Given the potential for leaks from the retention basin that might not be detected by the piezometer-based leak detection system, the EPA will establish requirements prior to the start of CS3 for decommissioning and closure of the retention basin, as well as areas used for soil stockpiles, in this RBDA.

The specific technical requirements applicable to treatment and discharge of return water from < 50 ppm soils and sediments are documented in the final design report (Reference 9), the Boeing Order (Reference 6), and in the revisions to the dredge water return system documented in Reference 7.

### Treatment and discharge of return water from ≥ 50 ppm sediments and debris

Water separated from dredged sediments with total PCB concentrations  $\geq$  50 ppm are not eligible to be "managed" under the provision of 40 C.F.R. § 761.61(b)(3); however, the EPA has evaluated the specific technical requirements for treatment and discharge of this water documented in the final design report (Reference 9) and the Boeing Order (Reference 6), and finds that they can be considered to be within the scope of decontamination activities authorized by 40 C.F.R. § 761.79(b). Boeing's update to the CS2/CS3 RBDA application addressing the cleanup and disposal of PCB remediation waste with total PCB concentration  $\geq$  50 ppm is consistent with this analysis. Therefore, in this revised fifth RBDA approval, the EPA affirms that decontamination of return water separated from such sediments is authorized by 40 C.F.R. § 761.79(h).

The EPA notes that in response to questions raised by and Washington State Department of Ecology staff overseeing Boeing's compliance with Lower Duwamish Waterway water quality criteria, AMEC, a member of Boeing's Field Team for CS3, prepared a memorandum (Reference 19) documenting enhanced procedures for operating the dredge water return treatment system during the period when water associated with cleanup of the two early removal areas containing PCBs at as-found concentrations  $\geq 50$  ppm will be processed. The EPA is acknowledging that these procedures will be in place to help ensure compliance with the decontamination standards that apply under 40 C.F.R. § 761.79(h).

Transloading activities, including absorption/stabilization of residual liquids for sediments and debris contaminated with PCBs < 50 ppm

Since all of the sediments and debris that will be managed at the Transload Facility during CS3 will have PCB concentrations at less than 50 ppm, the storage for disposal requirements of 40 C.F.R. § 761.65 do not apply. However, given the large volume of materials to be managed through the Transload Facility, and the proximity of these activities to the Duwamish waterway, the EPA believes that it is appropriate to review the proposed activities as necessary to make a determination that they do not pose an unreasonable risk of injury to health or the environment as part of its overall evaluation of the project. The EPA has reviewed the proposed management of sediments, structures and debris at the Transload Facility documented in Section 4.0 and Appendix B of Boeing's RBDA application (Reference 5). Based on its review, the EPA identified two issues in Boeing's proposal that warrant specific consideration. These include addition of absorbents to sediments, structures and debris prior to

transfer to rail cars or trucks for off-site disposal, and management of decontamination liquids during final cleanup of the Transload Facility.

TSCA requires that liquids in contact with non-liquid PCBs be managed at the concentration of the PCBs in the phase with the highest PCB concentration, or separated and decontaminated or disposed of accordingly. Further, 40 C.F.R. § 761.50(a)(2) prohibits processing of liquid PCBs into non-liquid forms to circumvent the high-temperature incineration requirements of 40 C.F.R. § 761.50(a)(2). The EPA recognizes that generation of water in contact with PCB remediation waste is inherent in sediment dredging projects such as this. Further, the EPA recognizes that given the large volume of sediments to be managed, there are practical limitations in the degree to which entrained water can be separated from dredged sediments. In light of these practical constraints while still ensuring full compliance with the stated TSCA requirements, the EPA is authorizing the addition of absorbent materials (e.g., cement kiln dust) to PCB remediation waste at the Transload Facility provided that entrained water is drained from the dredged sediments to the extent practicable via ordinary means (gravity draining) while on the sediment barges. These same considerations apply to debris and structures that may be co-generated with contaminated sediments.

The EPA finds that the proposed Transloading activities, including absorption/stabilization of residual liquids for sediments contaminated with PCBs < 50 ppm, do not pose an unreasonable risk of injury to health or the environment.

Transloading activities, including absorption/stabilization of residual liquids for sediments and debris contaminated with PCBs  $\geq$  50 ppm

As an alternative to a separate transloading Facility to manage the approximately 300 cubic yards to be separately dredged from the two early removal areas containing PCBs with as-found concentrations  $\geq$  50 ppm, Boeing has proposed hydraulically transferring dredged sediments from a watertight sediment barge on-shore using the existing dredge water return infrastructure. To accomplish this, Boeing will add sufficient water to the sediment barge to create a slurry containing approximately 15 wt.% solids 11, which will then be pumped on-shore to the dredge water return system.

Separation of sediments from the slurry hydraulically pumped from the dredge barge will occur in two phases. The first phase will occur in the Tri-Flo unit, which will separate gravels and larger sediment particles. These separated materials will be retained within the sediment processing area for subsequent dewatering and addition of absorbents to meet a no visual free liquids standard.

The balance of slurry will be hydraulically transferred to the dredge return water settling basins. For purposes of achieving substantial separation of remaining sediments, two weirs will be installed in the settling basin, as documented in Figure 2 of Attachment 1 to Reference 17. Boeing has provided hydraulic calculations in Attachment 1 to Reference 17 documenting that more than 98% of sediments with particle sizes greater than a 200 mesh will be separated upstream of the two weirs under the sediment loading and flow conditions expected during processing of sediments from the two early removal areas. Once separated within the settling basin, these sediments will be removed from the settling basin using a long-reach excavator, and transferred to the sediment processing area for further

<sup>&</sup>lt;sup>11</sup> By way of comparison, Boeing indicates in Reference 17 that the typical sediment loading for transfer of excess water from the dredge barge back on-shore is 5-10 wt.%. Thus, the sediment loading for hydraulic on-shore sediments from the two early removal areas is somewhat, but not significantly increased.

dewatering and addition of absorbents to meet a no visible free liquid standard. Once processed, these sediments will be disposed of off-site in a hazardous waste or chemical waste landfill.

Should any debris be encountered during dredging of the early removal areas, they will be transferred to containers on the dredge barge, then lifted ashore either at the Transload Facility or at a dock on Boeing property elsewhere on the Duwamish Waterway. Given the limited extent of dredging within the two early removal areas, and the location of the two areas further off-shore from areas where extensive debris has been found, the amount of debris expected is not large. This approach will result in separate excavation and disposal of substantially all sediments within the early removal areas with as-found concentrations  $\geq 50$  ppm.

The EPA finds that the proposed method of hydraulically transferring dredged sediments from the two early removal areas on-shore, substantial separation of these solids from the transfer slurry for separate disposal, and absorption/stabilization of residual liquids for sediment with as-found concentrations  $\geq 50$  ppm does not pose an unreasonable risk of injury to health or the environment.

#### Final disposal of sediments and debris contaminated with PCBs at concentrations < 50 ppm

The self-implementing cleanup requirements of 40 C.F.R. § 761.61(a) provide authorization to dispose of bulk PCB remediation waste with PCB concentrations < 50 ppm in a Facility permitted, licensed or registered by a State to manage municipal solid waste subject to 40 C.F.R. Part 258, or municipal non-hazardous waste subject to 40 C.F.R. §§ 257.5 through 257.30, as applicable. Since this cleanup is not being conducted as a self-implementing cleanup, the provisions of 40 C.F.R. § 761.61(a) do not apply. However, disposal of < 50 ppm bulk PCB remediation waste is nevertheless appropriate for this project, so the EPA is providing the same authorization through this risk-based disposal approval under the authority of 40 C.F.R. § 761.61(c).

Boeing has indicated to the EPA that no soils from CS3 activities will be used for alternate daily cover. Therefore, neither the condition in past approvals, nor the associated discussion in this section relating to alternate daily cover, are included in this approval.

## Final disposal of sediments and debris contaminated with PCBs at concentrations ≥ 50 ppm

As noted above, Boeing has proposed revisions to the cleanup and disposal requirements applicable to sediments and debris with PCB concentrations ≥ 50 ppm. The self-implementing cleanup requirements of 40 C.F.R. § 761.61(a) provide authorization to dispose of bulk PCB remediation waste with PCB concentrations ≥ 50 ppm in a hazardous waste landfill permitted by the EPA under section 3004 of RCRA or by a State authorized under section 3006 of RCRA, or in a PCB disposal Facility approved under 40 C.F.R. Part 761. Since this cleanup is not being conducted as a self-implementing cleanup, the provisions of 40 C.F.R. § 761.61(a) are not directly applicable; however, disposal of ≥50 ppm bulk PCB remediation waste in a manner consistent with the requirements of 40 C.F.R. § 761.61(a) is appropriate for this project, and EPA is incorporating these disposal requirements into this risk-based disposal approval under the authority of 40 C.F.R. § 761.61(c).

Decontamination of structures and equipment in contact with PCB remediation waste during cleanup activities

Although PCB remediation waste with PCB concentrations < 50 ppm expected to be managed during the first construction season of this project are not subject to the storage for disposal requirements of 40 C.F.R. § 761.65 or the corresponding closure requirements, appropriate cleanup or decontamination of structures and equipment that may come in contact with PCB remediation is necessary to ensure that the overall project does not pose an unreasonable risk of injury to health or the environment. The EPA is establishing a "clean debris surface" as the performance standard for decontamination of equipment and structures in contact with PCB remediation waste, "borrowing" this standard from the alternate treatment standards for hazardous debris under the RCRA Land Disposal Restriction program. The EPA is establishing this standard under the TSCA authority of 40 C.F.R. § 761.61(c), and in doing so, is not making any assertion that PCB remediation waste, or equipment or structures in contact with it, under this approval is subject to RCRA land disposal restriction treatment standards.

## **Discussion of Conditions**

1. Boeing is authorized to perform cleanup of PCB remediation waste, associated verification sampling, backfilling and post-backfilling monitoring as documented in Boeing's RBDA application (Reference 5), excluding Section 3.1 which was replaced by the technical memorandum dated October 6, 2014 (Reference 17), pursuant to the specific provisions of 40 C.F.R. § 761.61 documented in Enclosure 2 to this approval, and as approved by the EPA under the Boeing Order (Reference 6) that are associated with the Construction Season 3 (CS3) dredging work elements. Dredging and debris removal subject to this approval must be completed by March 30, 2015, with shipment for off-site disposal of PCB remediation waste subject to this approval to be complete 60 days following completion of excavation activities. Boeing may request an extension to these dates.

This condition provides overall authorization under TSCA for the project for Construction Season 2 (CS2) and Construction Season 3 (CS3), including separate cleanup and disposal of sediments associated with the two early removal areas. As discussed above, some of the work activities subject to TSCA requirements are authorized through this approval under the risk-based disposal approval of 40 C.F.R. § 761.61(c), with the remainder subject to authorization under other provisions of 40 C.F.R. § 761.61 as enumerated in the section entitled "Specific elements of the cleanup project." All work associated with this project, including but not limited to work subject to TSCA requirements, is subject to the Boeing Order.

The EPA is establishing a schedule for completion of cleanup work under this approval, and for completion of off-site shipment for disposal. The EPA's intent in establishing this schedule is to ensure timely completion of the authorized work. Since off-site shipment of PCB remediation waste may not be completed concurrent with completion of cleanup activities, some additional time will be required. The EPA is establishing a period of 60 days following completion of excavation activities to complete off-site shipment for disposal, with a provision for modification if necessary.

2. No later than 60 days following completion of work subject to this approval, or at such other time as agreed to by the EPA, Boeing will provide the EPA with a summary report of activities during CS3, issues or problems that were encountered, and any scheduled work that was not completed. This condition supersedes Condition 2 in the December 20, 2012 RBDA (Reference 2) with respect to reporting requirements applicable to the 2013/2014 and 2014/2015 construction seasons. As provided for in the 2014 Shoreline Sediments approval (Reference 8), a summary report for 2014 Shoreline Sediments and CS3 activities may be concurrently submitted with the report required by this condition.

With respect to CS3 activities, this condition largely serves to provide the EPA with documentation that work has been completed in satisfaction of requirements of this approval and the applicable sections of 40 C.F.R. Part 761. The corresponding condition in previous approvals also established a mechanism to review experiences gained and "lessons learned" during the completion of work subject to this approval, to make appropriate adjustments to plans and schedules for the subsequent construction season, and to update or modify this approval accordingly. Given that overall cleanup is expected to be completed during CS3, these former functions of this condition are largely moot.

3. This approval will remain in effect for the duration of the Boeing Order (Reference 10) with respect to work requirements subject to the requirements of 40 C.F.R. § 761.61 and § 761.79. Following completion of such work under the Boeing Order, including post-backfilling monitoring, Boeing may provide a written request to the EPA to terminate this approval.

This condition ensures that this approval remains in place and effective for the full duration of the project as established by the Boeing Order and this approval.

4. Boeing will ensure that all trucks or rail cars used to transport PCB remediation waste under this approval or as otherwise authorized pursuant to 40 C.F.R. § 761.61 will have adequate liners, or are otherwise sufficiently watertight, to prevent any incidental liquids or other materials from leaking from trucks or rail cars during transport.

Even though Condition 6 below provides authorization to add absorbents to dredged sediments at the Transload Facility, and establishes the performance standard of no visible free liquids, it is possible that load separation may occur during transport. The EPA is establishing this condition to ensure that unintended release of separated liquid PCB remediation waste does not occur during transport for final disposal of PCB remediation waste associated with this project.

5. Boeing will ensure that all trucks or rail cars used to transport PCB remediation waste under this approval or as otherwise authorized pursuant to 40 C.F.R. § 761.61 will have adequate liners, or are otherwise sufficiently watertight, to prevent any incidental liquids or other materials from leaking from trucks or rail cars during transport.

This condition establishes performance requirements for dewatering dredged sediments that minimizes the quantity of liquids PCB remediation waste to which absorbents will be added consistent with practical limitations of effectively dewatering bulk quantities of dredged sediments.

6. Boeing is authorized to add absorbents (e.g., cement kiln dust) to dredged sediments within the Transload Facility for purposes of absorbing residual free liquids remaining in dredged sediments. Sufficient absorbent material will be added and appropriately mixed to eliminate visible free liquids before removal from the vault. Boeing is not authorized to add absorbents to any other aqueous PCB remediation waste at the Transload Facility, such as truck/rail car wash water, storm water collected from areas outside of the containment vault which may have been in contact with contaminated sediments, or final decontamination water from the Transload Facility generated pursuant to Condition 7 of this Approval. All aqueous PCB remediation waste generated as part of this project at the Transload Facility other than residual free liquids in dredged sediments must be managed according to one of the following options:

- Collected on-site and shipped via Department of Transportation-compliant containers or tank trucks to an off-site Facility for decontamination as required and discharged pursuant to 40 C.F.R. § 761.79(b)(1)(ii) or (iii);
- Collected, and decontaminated (pre-treated) on-site as required and discharged to the King County Publicly Owned Treatment Works. If this option is selected, Boeing must provide the EPA with a current copy of King County's pretreatment permit that demonstrates the permit contains an enforceable limit for PCBs, prior to any discharge to the King County POTW;
- Collected on-site, decontaminated on-site and sampled as necessary to demonstrate compliance with the decontamination standard at 40 C.F.R. § 761.79(b)(1)(iii), and added to sediments for stabilization in the containment vault as "clean" water authorized for unrestricted use;
- Collected on-site, decontaminated on-site and sampled as necessary to demonstrate compliance
  with the decontamination standard at 40 C.F.R. § 761.79(b)(1)(iii), and shipped to the Columbia
  Ridge landfill for use as "clean" water for dust control as permitted by the Oregon Department of
  Environmental Quality.

Prior to the placement of any PCB remediation waste in the Transload Facility, Boeing will provide the EPA with a current copy of the Solid Waste Facilities Permit for Storage and Treatment Piles as an update to the copy of Permit PR0034434 provided in Boeing's application for CS2.

Any sampling and analysis pursuant to this condition that is not otherwise subject to a written sampling and analysis plan approved by the EPA under the Boeing Order must be conducted under a written sampling and analysis plan, and a project-specific quality assurance project plan that ensures data will be of acceptable quantity and quality for their intended decision-making uses. Boeing will make such plans available to the EPA upon request.

Water generated from decontamination activities at the Transload Facility must be managed according to one of the options enumerated above. Any aqueous PCB Remediation Waste, which Boeing voluntarily elects to remove from the containment vault may be managed according to any of the above options.

Boeing is also authorized to add absorbents to sediments in the Sediment Processing Area (See Figure 1 in Reference 16). Sufficient absorbent material will be added and appropriately mixed to eliminate visible free liquids before removal from the vault.

The EPA is establishing several options for management of residual water in dredged sediments at the Transload Facility which ensure compliance with applicable provisions of 40 C.F.R. § 761.61, but which do not involve impermissible conversion of liquid PCB remediation waste to a non-liquid form to avoid otherwise applicable disposal requirements. The first two of these options involve decontamination, either off-site or on-site, and appropriate discharge, such as to a publicly-owned treatment works. Such decontamination may be conducted on a self-implementing basis using one or more of the procedures

enumerated at 40 C.F.R. § 761.79(b). The EPA is requiring that Boeing provide written documentation that appropriate pre-treatment requirements are in place prior to discharge to the King County POTW from the Transload Facility, since Boeings RBDA application did not indicate whether or not appropriate pre-treatment is in place to ensure compliance with 40 C.F.R. § 761.79(b)(1)(ii).

The third and fourth of these options involve decontamination to a  $0.5~\mu g/L$  standard, which allows unrestricted use ("clean" water). If PCB remediation waste is decontaminated to this standard, it may be managed via addition of absorbents without any issue that doing so would be impermissible processing of liquid PCB remediation waste to a non-liquid form to circumvent otherwise applicable disposal requirements.

The EPA is including a requirement that any sampling and analysis associated with this condition is conducted under a written sampling and analysis plan and a quality assurance project plan. These plans can either be existing plans approved by the EPA under the Boeing Order, or separate plans specific to this activity.

7. All equipment and structures that have been in contact with liquid or non-liquid PCB remediation waste subject to this approval must be disposed of or decontaminated following completion of work under this approval. All disposable equipment or materials must be disposed of in a Facility permitted, licensed or registered by a State to manage municipal solid waste subject to 40 C.F.R. Part 258, or municipal non-hazardous waste subject to 40 C.F.R. §§ 257.5 through 257.30, as applicable. Non-disposable equipment and structures must be decontaminated using mechanical means or pressure washing to achieve a "clean debris surface" as defined in 40 C.F.R. § 268.45, Table 1, footnote 3. Water generated from decontamination activities may be managed in the dredge return water treatment system or according to either of the first two bulleted options in Condition 6.

Boeing will ensure that any decontamination conducted pursuant to this approval will be conducted in compliance with the requirements of 40 C.F.R. 761.79(e)-(g).

The EPA is establishing this condition to ensure that all equipment and structures that are in contact with PCB remediation waste associated with this approval are appropriately decontaminated. These requirements generally follow similar requirements under 40 C.F.R. § 761.61(a) for self-implementing cleanups. Since this project is not conducted under 40 C.F.R. § 761.61(a), these requirements are expressly included in this condition under the authority of 40 C.F.R. § 761.61(c).

This condition also ensures that regulatory requirements pertaining to limitation of exposure and control of releases during decontamination, sampling and recordkeeping, and disposal of decontamination waste and residues are complied with.

- 8. Boeing is authorized to dispose of bulk PCB remediation waste, including debris, with PCB concentrations < 50 ppm in a Facility permitted, licensed or registered by a State to manage municipal solid waste subject to 40 C.F.R. Part 258, or municipal non-hazardous waste subject to 40 C.F.R. §§ 257.5 through 257.30, as applicable.</p>
- 9. Boeing is authorized to dispose of bulk PCB remediation waste, including debris, with as-found PCB concentrations ≥ 50 ppm in a hazardous waste landfill permitted by the EPA under section 3004 of RCRA, or by a State authorized under section 3006 of RCRA, or a PCB disposal Facility approved under 40 C.F.R. Part 761.

Although 40 C.F.R. § 761.61(a) provides similar authorizations for bulk PCB remediation waste generated from self-implementing cleanups, this project is not being conducted under the authority of 40 C.F.R. § 761.61(a). Nevertheless, these methods of final disposal are appropriate to PCB remediation waste to be generated by this project, so the EPA is establishing the disposal authorizations in Conditions 8 and 9 under the risk-based disposal approval authority of 40 C.F.R. § 761.61(c).

- 10. Boeing shall document the surveyed elevation of a fixed reference point on each piezometer installed in the dredge water return system retention basin documented in Reference 11 to an accuracy of 0.3 cm (0.01 foot). Boeing shall perform monitoring of the retention basin piezometers documented in no less frequently than weekly beginning with the start of dredging operations and ceasing once all dredge return water and accumulated solids have been removed from the basin at the end of Construction Season 3. All measurements shall be recorded relative to the fixed reference point on each piezometer. Boeing shall concurrently monitor the elevation of the free liquid surface in the basin, referenced to the same datum as the fixed reference points on the various piezometers, and for piezometers 1, 2, 7 and 8 documented in Figure 2 in Reference 11, the level of any ponding water external to the retention basin in the vicinity of each piezometer, with respect to the fixed reference point of the corresponding piezometer. Boeing shall provide notice to the EPA project manager according to Condition 16 if any of the following conditions are met:
  - For Piezometers 1, 2, 7 and 8, report any positive differential water level greater than one inch (1.0") between the piezometer and any water ponding external to the retention basin OR any ponding water external to the retention basin following pumping of accumulated water that is not explained by precipitation and that is above the minimum pumping level.
  - For Piezometers 3, 4, 5 and 6, report any water level above the minimum detectable level for the instruments used.

As discussed in the section "Specific elements of the cleanup project" above, the EPA has determined that at least some form of monitoring the retention basin included as part of the dredge return water treatment system is appropriate to ensure that any significant leak or failure of the engineered structure is identified in a timely manner. This condition provides the specific requirements for monitoring of piezometers installed in the retention basin for this purpose.

The rationale for these conditions is that if there is a significant release from the retention basin during operations, due to failure of the basin liner, an increase in water levels should be observed in installed piezometers. However, the efficacy of the piezometers for this purpose may be confounded by water ponding outside of the retention basin. The retention basin itself was constructed through modification of the existing stockpile areas used for management of soils and debris pursuant to Reference 4. For this original purpose, the area was graded for purposes of surface drainage to catch basins. Although the catch basins underneath and adjacent to the retention basin have been blocked off and are not functional for CS2 or CS3 activities, the surface grading of the asphalt surface upon which the basin is constructed remains. Therefore, rain water ponding external to the retention basin is expected to seep under the ecology block perimeter wall of the basin. Thus, certain of the piezometers (numbered 1, 2, 7 and 8 in Figure 2 of Reference 8) are influenced both by external ponding and potential leaks from the basin itself. The EPA lacks any data or engineering analysis that documents the basis for any criteria, if any, that would allow piezometer measurements to distinguish leaks from hydraulic head influences external to the basin. Even for the balance of the piezometers (numbered 3, 4, 5 and 6 in Figure 2 of Reference 11), water from small leaks might not be detectable, since water may seep underneath the ecology block

perimeter as fast as it is leaking, resulting in no net increase in hydraulic head as measured in the piezometers.

If leaks from the basin were to occur, at least in the vicinity of piezometers 1, 2 7 and 8, leaked water may well be more easily observed as it collects outside of the retention basin perimeter following the grade of the original asphalt surface. The EPA understands that standard practice during CS2 and CS3 will be to pump ponding water external to the retention basin, such as from accumulated natural precipitation, into the retention basin for processing and eventual discharge to the Duwamish waterway. Observation of the return of ponded water in the absence of precipitation and following this pumping may prove effective in documenting leaks from the basin. For this reason, the EPA is establishing the second observation requirement (following "OR" in the first bulleted item in Condition 10) for monitoring of the basin in the vicinity of piezometers 1, 2, 7 and 8.

To put the potential environmental effect of releases from the impoundment in context, The EPA examined data from CS1 that are believed to be reasonably representative of material that will be managed in the retention basin during CS2 and CS3. See Reference 9. These data, reflecting the material from the Tri-Flow unit, indicate PCB levels that are quite low, on the order of less than 3 ppb. This level is well below that of the crushed concrete underlying the retention basin, placed following demolition of the former Plant 2 building to the north of the retention basin. While the EPA expects the retention basin to be constructed and operated in a manner that prevents releases from occurring, should they occur nevertheless, they should not pose a significant risk of injury to health or the environment.

The EPA is establishing only monitoring and reporting requirements at this point in time. Should data indicate the potential for a release or structural failure, the EPA will evaluate the results on a case-by-case basis and determine what response actions may be necessary to ensure that operation of the retention basin does not pose an unreasonable risk of injury to health or the environment.

The overall authorization for the dredge return water system, as noted above, is pursuant to 40 C.F.R. § 761.61(b)(3). The EPA is establishing this additional monitoring requirement for the retention basin pursuant to 40 C.F.R. § 761.61(c) as necessary to ensure operation of the retention basing does not pose an unreasonable risk of injury to health and the environment.

11. Boeing will ensure that a copy of this approval is provided to members of its field engineering team (AMEC Environment and Infrastructure, Inc. and its subconsultants, Dalton, Olmsted and Fuglevand and its subcontractors, Envirocon, Inc. and its subcontractors, Waste Management, Inc., and Regional Disposal Company) (Field Team) responsible for conducting work subject to requirements of the approval. Boeing will ensure that any contracts it issues to members of the Field Team and any associated contract directions are consistent with the requirements of this approval. Boeing is responsible for ensuring compliance with this TSCA Risk Based Disposal Approval and all applicable requirements of 40 C.F.R. Part 761..

This condition emphasizes Boeing's responsibility for acts or omissions of its contractors.

12. Boeing will ensure that all fieldwork associated with this project conducted by Boeing or its Field Team is conducted under written site-specific health and safety plans. Boeing will ensure that these plans document appropriate training and personal protective equipment required for all personnel that may be exposed to PCBs during work associated with this project. Boeing will make available copies of such plans to the EPA upon request. Boeing's RBDA application documents general health and safety considerations in Section 1.4, but it does not include a specific health and safety plan. Section 1.5 does, however, include a statement in Section 1.5 that "The Project will be conducted in accordance with site-specific Health and Safely Plans (HASP)..." Further, Boeing's RBDA does not discuss any training requirements for personnel conducting work under this approval. Both are important to ensure that work is conducted safely and in a manner that does not pose an unreasonable risk of injury to health or the environment. This condition ensures that a health and safety plan is prepared and that it includes elements that the EPA considers necessary. The EPA is not including an explicit requirement for the EPA's review and approval, but this condition does ensure that EPA has access to the plan. If the EPA should identify deficiencies that require revision, the EPA may establish necessary revisions through modification of this approval pursuant to Condition 17.

13. Nothing in this approval relieves Boeing of any obligation to comply with the Boeing Order, any other the EPA or Ecology administrative action, or any statutory requirements, or rules and regulations applicable to the activities subject to this approval.

This condition establishes that this approval under TSCA does not relieve Boeing of any other obligation that it may have with respect to the approved activities.

14. Within seven (7) days following the effective date of this approval, Boeing will provide the EPA with written or e-mail notice of its project manager responsible for overall implementation of work subject to this approval. The initial the EPA TSCA project manager is identified in Condition 17. The respective project managers will be responsible for timely and routine communication regarding implementation of this approval, including notification pursuant to Condition 15. For matters otherwise reportable to the EPA RCRA project manager under the Boeing Order, concurrent notification via e-mail is acceptable and encouraged.

Based on experience during the first construction season under the initial RBDA (Reference 2), the EPA and Boeing recognized the need for enhanced communication with respect to this approval based on a project management approach. The EPA is establishing this condition, as well as conforming changes to Condition 17 below, to reflect this objective.

15. If at any time before, during, or after conduct of activities subject to this approval, Boeing possesses or is otherwise made aware of any data or information (including but not limited to site conditions that differ from those presented in the application) that activities approved herein may pose an unreasonable risk of injury to health or the environment, Boeing must report such data or information via facsimile or e-mail to the EPA within five working days at the project manager level, and in writing to the Regional Administrator within 30 calendar days of first possessing or becoming aware of such data or information. At his or her sole discretion, the EPA project manager may waive the written reporting requirement for those issues that are determined to be minor, or can be timely resolved without modification of this Approval. Boeing shall also report in the same manner, new or different information related to a condition or any element of the approved activities if the information is relevant to this approval. The EPA may direct Boeing to take such actions it finds necessary to ensure the approved storage activities do not pose an unreasonable risk of injury to health or the environment. Boeing shall follow such direction until written approval is obtained from the EPA that finds the condition(s) requiring such direction no longer poses an unreasonable risk of injury to health or the environment.

This condition ensures that if any information not available to the EPA at the time this approval is issued becomes known, and it will be made available to the EPA for purposes of ensuring that activities subject to this approval continue to pose no unreasonable risk of injury to health or the environment. This condition also ensures the EPA's ability to make changes to the storage activities, including withdrawing approval for storage, as necessary to ensure no unreasonable risk of injury to health or the environment.

16. The EPA reserves the right to modify or revoke this approval based on information provided pursuant to Condition 15, or any other information available to the EPA that provides a basis to conclude that activities covered by this approval pose an unreasonable risk of injury to health or the environment. Boeing may request modification of this approval by providing a written request to EPA. If the EPA agrees with a request for modification, the EPA will provide written approval to Boeing. Prior to obtaining written approval of a modification request, Boeing shall comply with the existing approval conditions.

This condition establishes a mechanism whereby this approval may be modified by the EPA, either independently or upon request to the EPA.

Condition 17, not restated here, is self-explanatory.